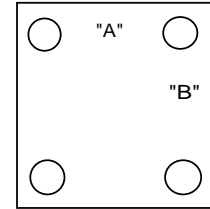




# DYNAMIC MOLDING PRESSES

## Tie Bar Spacing



	80 Ton Krauss Maffei		175 Krauss Maffei		250 Husky		500 Krauss Maffei		650 Krauss Maffei	
	A	B	A	B	A	B	A	B	A	B
Tie Bar Spacing	15.94 X 15.94		22.04 X 22.04		26 X 26		39 X 32		45 x 45	
Machine Knock Out Patterns	7x7				7x7		4x16		4x8	
	4x16				4x16		6x28		6x14	
							10x40		10x20	
									16x26	
	Primary		Primary / Secondary		Primary		Primary / Secondary		Primary	
Barrel Size / oz.	3 oz. & 6.5 oz.		7 oz. & 1.66 oz. 5 oz.		8 oz.		46 oz. 4.90 oz.		80 mm 73 oz.	
Nozzle Radius	1/2 OR 3/4		1/2 OR 3/4		1/2 OR 3/4		1/2		3/4"	
Minimum Distance From Stationary Platen To Center Of Secondary Nozzle	N/A		Adjustable XYZ		N/A		Adjustable XYZ		N/A	
Min. Mold Height	9.84		13.78		11		26.77 / 18.9		27.56"	
Max. Mold Height	29.53		41.34 w/o table		26		64.96 w/o Rotary 72.5" Max. Open		59.06"	
Stationary Half Hydraulic Valves	NO		NO		2		2		3	
Stationary Half Air Valves	1		1		1		2 Plus Blast		2 Core + 1 blow	
Ejector Half Hydraulic Valves	1		3		1		3		3	
Tie Bar Diameter	3.5		14.85		4.25		7.01		7.87"	
Platen Size	24.02 X 24.02		36 X 36		37.4 X 37.4		65 X 56		65 3/4" x 63 3/4"	
Spin Radius For Turntable	N/A		180 degrees		N/A		120 / 180 degrees		N/A	
Ejector Half Air Valves	1		1		1		2		2 Core 1 Blow	
Available Spacer Thickness	N/A		N/A		4.75		7			
Turntable Thickness	N/A		7		N/A		8		N/A	
Platen Center To Top Of Sled	N/A		N/A		N/A		Adjustable			
Max Melt Pressure	21578		21578 / 29365		290000		25261 / 26972 Max. Sprue Bar Prutrusion Into Stationary Platen Is 13.5"		26672 PSI	
									Max Day Light 90.55"	